

Innovation leaders — Top principles and practices to develop new products and services (% of companies)

	<b>Innovation leaders extensive use</b>	<b>Other companies extensive use</b>	<b>All companies extensive use</b>
<b>Visual management</b>	<b>48%</b>	38%	41%
<b>Knowledge management and reuse</b>	<b>46%</b>	39%	41%
<b>Technology transfer</b>	<b>44%</b>	27%	33%
<b>Lean principles</b>	<b>44%</b>	28%	34%
<b>Concurrent engineering</b>	<b>44%</b>	28%	34%
<b>Chief engineer</b>	<b>44%</b>	33%	37%
<b>Trade-off curves</b>	<b>42%</b>	25%	30%
<b>Portfolio value management</b>	<b>42%</b>	23%	29%
<b>Computer modeling</b>	<b>42%</b>	36%	38%
<b>Iterative work</b>	<b>40%</b>	26%	31%